SPX is a closed cell, cross-linked expanded Polyethylene foam available in various densities, which is suitable for use in packaging, padding, buoyancy, gasketing and footwear components. The SPX product range is free from CFC's and HCFC's.

PROPERTY	UNIT	TEST METHOD		RANGE
DENSITY:	kg / m <sup>3</sup>	ISO 845	26	21 - 31 <sup>(2)</sup>
<b>TENSILE STRENGTH:</b> CD MD	kPa kPa	ISO 1798 ISO 1798	202 205	>162 >165
ELONGATION: CD MD	% %	ISO 1798 ISO 1798	153 148	>12O >114
<b>COMPRESSION DEFLECTION:</b> 10 % 25 % 50 %	kPa kPa kPa	ISO 3386 / 1 ISO 3386 / 1 ISO 3386 / 1	22 38 85	12 - 33 28 - 48 70 - 101
<b>COMPRESSION-SET:</b> 25 % 22 hr COMP / 30 min REC 25 % 22 hr COMP / 24 hr REC 50 % 22 hr COMP / 30 min REC 50 % 22 hr COMP / 24 hr REC	% % %	ISO 1856 ISO 1856 ISO 1856 ISO 1856	19 9 39 25	<29 <2O <58 <46
MAXIMUM OPERATING TEMPERATURE: <sup>(3)</sup>	°C	INTERNAL	90	N/A
BURN RATE: <sup>(4)</sup>	mm / min	INTERNAL		<100
BURN RATE: <sup>(5)</sup>	mm / sec	ISO 3582	1.18	<1.7
SHORE HARDNESS:	00	INTERNAL	45	37 - 53
<b>THERMAL CONDUCTIVITY:</b> 10 mm 20 mm	W / m.K W / m.K	ASTM C-518 ASTM C-518	0.037 0.037	
WATER ABSORPTION:	%	ASTM D 570-98	< 1	<1

1. NOMINAL:

Indicative average value.

2. DENSITY:

Based on 90 % net bun yield.

3. MAXIMUM OPERATING TEMPERATURE:

Defined as the temperature which will typically cause an average linear shrinkage of no more than 5 % after a 24 hour exposure period. The percentage shrinkage of a sample, having the dimensions 100mm by 100mm, with respect to its length, width and thicknesses is used to calculate the average linear shrinkage. The degree of shrinkage depends on the material type, density, temperature, exposure time, part dimensions and cell size. Other temperatures may prove to be limiting depending on the particular conditions of each application. The above quoted value will be deemed not applicable, if any deviation from the above mentioned sample dimensions are to occur.

4. BURN RATE:

A 10mm thick sample is used to determine the horizontal burn rate of the relevant material. The above quoted value will be deemed not applicable, if any deviation from the above mentioned sample dimensions are to occur. Test based on FMVSS3O2.

5. BURN RATE:

A 13mm thick sample is used to determine the horizontal burn rate of the relevant material. The above quoted value will be deemed not applicable, if any deviation from the above mentioned sample dimensions are to occur.

## PLEASE NOTE:

The above results are obtained based on the referenced test methods and are to be regarded as typical values which are not usually directly comparable with those of any product tested to other test methods, i.e.: DIN. Tests were conducted at ambient temperature and humidity unless otherwise stated.





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